

## Removal and Installation

### Removal

**NOTE:** Removal steps in this procedure may contain installation details.

1. Refer to: [Engine Cooling System Health and Safety Precautions](#) (100-00 General Information, Description and Operation).

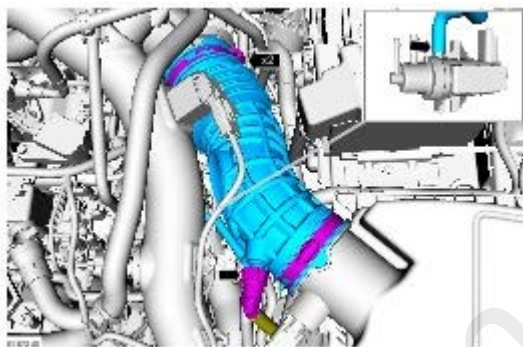
2.  **WARNING:** When releasing the cooling system pressure, cover the coolant expansion tank cap with a thick cloth.

*Loosen: 2 turn(s)*

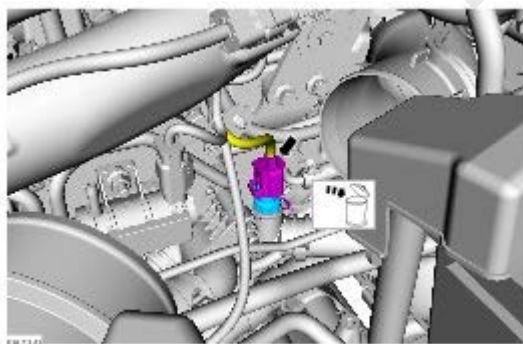
3. *Torque: 2 turn(s)*



- 4.



- 5.



### Installation

1. To install, reverse the removal procedure.

2.  **NOTICE:** The fluid level must remain between the MAX and MIN marks.

